Mohawk Finishing Products

Division of RPM Wood Finishes Group, Inc.

Product Data Sheet

XpertTM Colorants

M844- all colors 19 colors, 30 fluid ounces

Product Description: Mohawk's XpertTM Colorants are designed to work with the XpertTM Stain Bases to create an unlimited number of custom wood stain colors, plus they also may be used to tint other stains and finishes as well. XpertTM Colorants are controlled by the lab and held to very strict standards for color and strength which allows the end user to produce repeatable formulas.

Characteristics:

Weight per gallon: 8.35 lbs/gal* Solids % (wt): 47.90* Solids % (vol): 36.38 Flashpoint: 115° F (calc) VOC's (coating): 4.34 lbs/gal (521 g/l)* VOC's (material): 4.34 lbs/gal (521 g/l)* VHAP's: 0.0 lbs VHAP's/lbs solids* Package Life: 3 years * = varies based on individual colorant.

HMIS: Health – 2, Flammability – 2, Reactivity – 0, Personal Protection – X

Specifications:

Directions: Add XpertTM Tint Colorants according to existing formula or as needed to develop a custom color. Shake or stir well after adding colorants to assure uniform mixture of all pigments. Note: Final formulas should always be tested with all the finishing steps on a sample board to assure a good color match.

Custom Blends: Mohawk XpertTM Colorants can be added to the Mohawk XpertTM Stain Bases (M540) and Mohawk Professional Finishing SystemTM (PFS) products to achieve custom colors.

Safety Cautions:

Risk Phrases: Danger! Combustible. Harmful or fatal if swallowed. Vapor harmful.

Contents: aliphatic hydrocarbons, pigment red 52:2, pm acetate, acrylic polymer, barium sulfate

Page 1 of 2 7/14/2009 Other Hazards: Causes eye, skin, nose and throat irritation. Use only with adequate ventilation. Harmful or fatal if swallowed. Vapor harmful. May affect the brain or nervous system causing dizziness, headache or nausea.

Precautionary Measures: Do not get in eyes, on skin or clothing. Do not breathe vapors. Use only with adequate ventilation. Keep away from heat, sparks and flame.

Keep out of reach of children.

First Aid: If affected by product, remove to fresh air. If swallowed, do not induce vomiting. Flush eyes or skin immediately with plenty of water. If exposure occurs, get medical attention immediately.

See Material Safety Data Sheet (MSDS) for complete information and first aid.

MSDS: If Material Safety Data Sheet is required, contact: Mohawk Finishing Products Division of RPM Wood Finishes Group, Inc. P O Box 22000 Hickory, NC 28603

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